



*Where horsepower begins
– in the mains.*

Model	Details
Spindle RPM	Variable 60 - 580
Hone	1 HP
Cradle to Cabinet Deck	22"
Cradle Width Capacity	56"
Block Width Capacity	30"
Max. Stroke	56"
Max. Cradle Weight Capacity	1,250 lbs.
Overall Dimensions	165" l x 48" w x 50" h
Honing Oil Capacity	53 Gallons
Machine Weight	1,200 lbs.



The LH2X is built to restore the main bearing bores to perfect alignment, roundness, and size—eliminating distortion caused by heat, stress, or improper torque. The result: optimal oil clearance, proper bearing contact, and maximum engine life.



FEATURES

- Heavy-duty 0.25" steel construction
- Elevating handle is up front and near operator for quick and easy height adjustment of blocks
- Heavy-duty variable speed (1HP) industrial drive motor is mounted on torque absorbing stroke arm. (120V power requirement)
- Oil drip trays on both ends of machine prevent oil runoff floor.
- Adjustable block cradle accepts inline, 60° and 90° style blocks.
- Front door drops down for easy access
- Oil filter system keeps honing oil clean and prevents foreign material from embedding in aluminum block main bores.
- 53-gallon oil reservoir reduces honing oil cost, saves money and shipping on 55-gallon drums.
- Mandrels protected by in cabinet storage, keeps honing oil off floor, Storage easily accessed from front of the machine.

STANDARD EQUIPMENT

Part No.	Item
9100	Line Hone Drive Assembly
9605	Protective Mandrel Storage Tubes (2)
2163	20-Gallons Honing Oil
9185	Dual Oil Drip Trays
9220	Adjustable Oil Flow Control Spray Tee
6300	Oil Pump
867143	Twin Oil Filtering System
9980	V-Block Supports
9990	Quick Clamp Hold Downs
2127	Clamp Rods
2432	Quick Knobs
6248-1	Adapter

